

Date: Wednesday, 7/4/2007 4:14:35 PM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GPS RECEIVER HOUSING
Job Number : 33308	
Estimate Number : 12491	
P.O. Number : N/A	Part Number : D35141
This Issue : 7/4/2007 S.O. No. : N/A	Drawing Number : UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : 28356	Material : N/A
Written By : <i>[Signature]</i> 07-07-12	Due Date : 7/11/2007 Qty: 1 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev:A New Issue 06-07-26 JLM	

PROTOTYPE

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6S040	6061-T6 .040 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.4812 sf(s)/Unit Total : 0.4812 sf(s)

6061-T6 .040 Sheet

(M6061T6S040)

Batch: 103321

100742

IB 07-07-06

CERTIFICATE OF CONFORMITY
REQUIRED

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D3514

Dwg Rev: PREL

Prog Rev: PREL

IB 07-07-06

Ensure Grain Direction is correct**

2-Deburr if necessary

MF

07-07-09

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



IB 07-07-06

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

En 07/07/10

(X1)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Countersink as per Dwg D3514


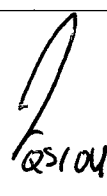
MF 07-07-10

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval- QC Inspector

Part No: D3514-1 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/07/23

QA: N/C Closed: _____ Date: _____

NCR: <u>33308</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/07/10	# 2.0	1 Part SCRAP wrong mat. used (0.008" instead of 0.010") R.C. Hamman Error		- SCRAP and Replace with correct mat. - Remind employee to be more cautious when pulling Batch # M103723 M100742	07-07-10 EH	EP 07/07/10		EP 07/07/10

NOTE: Date & initial all entries

Date: Wednesday, 7/4/2007 4:14:35 PM
User: Eric Charbonneau

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GPS RECEIVER HOUSING

Job Number: 33308

Part Number: D35141

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/07/10 ①

7.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3514

SB 07/07/10 ①

8.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

EC 07.07.19 ①

9.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

10.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

11.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENGINEERING USE ONLY

EC 07.07.19

12.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

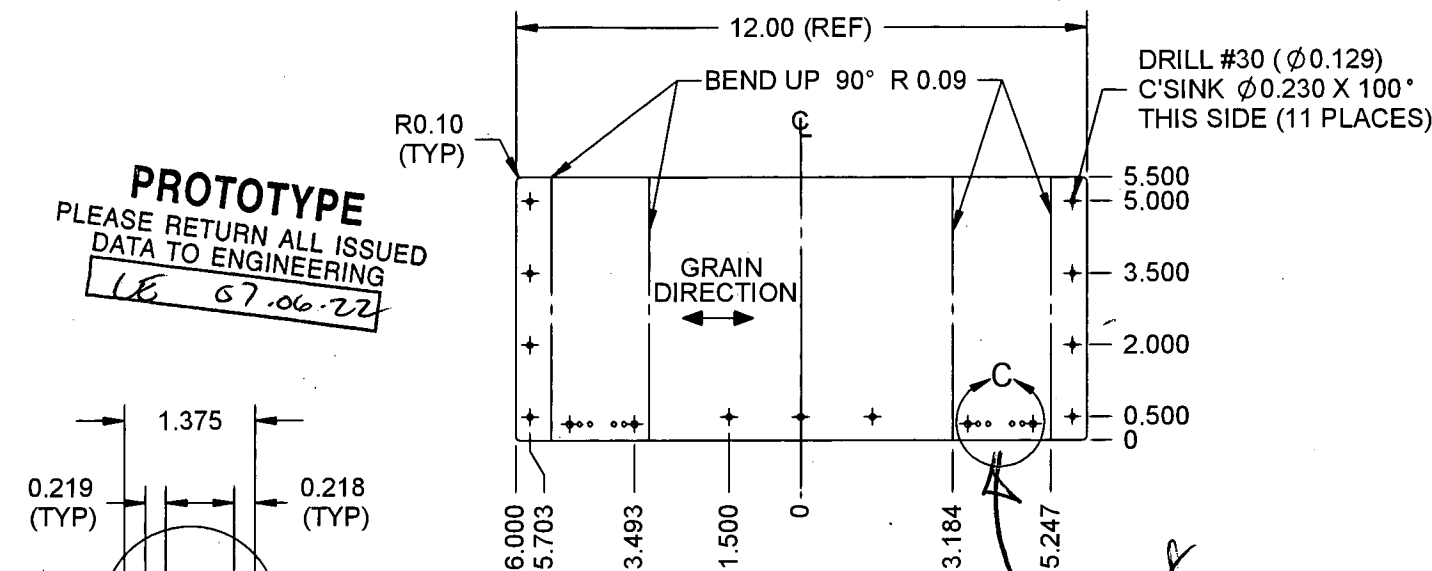
07.07.19 ①

Job Completion

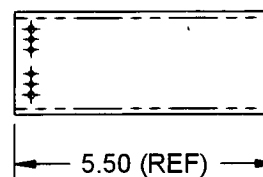
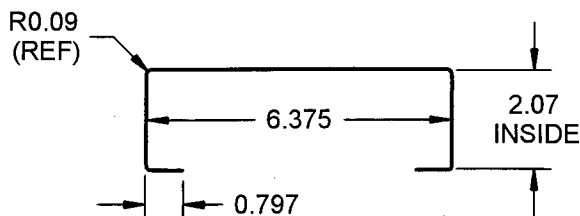
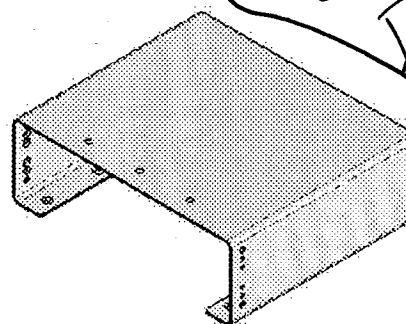
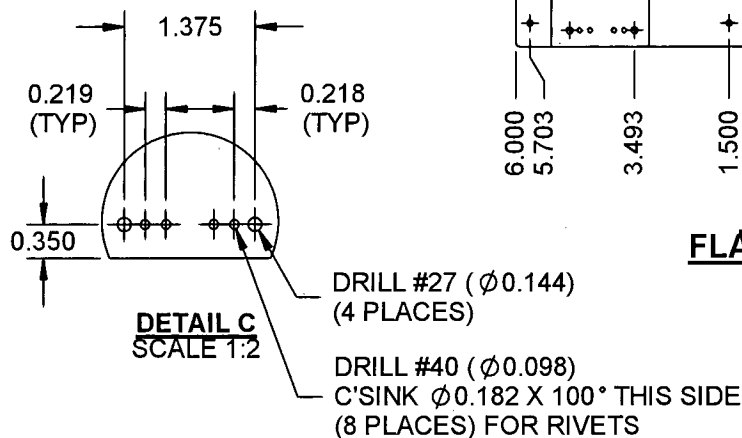


07.07.18

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED	DRAWING NO. D3514	REV. A SHEET 5 OF 9
DATE 07.06.18	TITLE GPS RECEIVER HOUSING		SCALE 1:4



D3514-1F FLAT PATTERN



D3514-1 BOX TOP (BOTTOM MOUNTED)

NOTES:

- 1) MATERIAL: ALUMINUM 6061-T6/T62 SHEET, 0.040 THICK PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.040)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) PART IS SYMMETRIC ABOUT C
- 7) C'SINKS ARE ON THE INSIDE OF PART (AFTER BENDING)

COPYRIGHT © 2007 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Receiving Report

Date: April 21/06
Supplier: Copper & Brass

Batch No: 51100742
Dart P/O: 1005

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr. ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☐ No ☐
Shipment Complete: Yes ☐ No ☒
Q.C. Inspection ☐

Discrepancies						Comments
Part No.	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	
M50524325090	Sheet	96	0	0	96	
M6061T6B250X06000		48	0	0	48	
M6061T6B0500X0050		12	10	0	2	

TSR No. _____

Initials of receiver (if shipment OK) [Signature]

Production/Admin:

Date: 06/04/25
Received/Costing: PCP1298

Initial: [Signature]

FORM 000001Forms\Purchase\RECREPORT rev B

Accounting:

Date: _____

AP/MR: _____

Initial: _____

DESCRIPTION OF MATERIAL	BILLING QTY	UNIT	PRICE	EXTENSION
RECT 6061-T6511 EXTR ALUMINUM BAR 019884 3/8 (+/- .008) X 1 (+/- .0 UZ3803 NO PROCESSING - 144" ML	1.00	PC	138.0700	138.07
GST/HST				9.66
PLEASE REMIT IN CANADIAN FUNDS				

INVOICE WILL BE DATED THE DAY OF SHIPMENT. INTEREST WILL BE CHARGED ON PAST DUE ACCOUNTS AT THE RATE OF 1-1/2% PER MONTH. PRICE SHOWN IS SUBJECT TO PRICE IN EFFECT AT THE TIME OF SHIPMENT.


G.S.T. REG. NO. 14022393

TOTAL \$

147.73

REMIT BY: 05/15/06

TERMS: NET 30 DAYS

ART AEROSPACE	SHIP DATE 04/24/06 SHP	GROSS WEIGHT	QUOTE 30-161074-1	0 OF 10 PACKING LIST	
			ORDER DATE 04/13/06 ORD	TEST RESULTS	
ART AEROSPACE	WORK ORDER ***		DELIVERY DATE 04/24/06 DEL	SHIP BRANCH 30 (04)	SELL BRANCH 30-TOR
SHIP TO ART AEROSPACE 270 ABERDEEN ST AWKESBURY ON CANADA K6A 1K7			WORK ORDER UZ3809		
01			6905 KENDERRY GATE, MISSISSAUGA ONTARIO, CANADA L5T 2Y		
			Copper and Brass Sales Canada  A ThyssenKrupp Materials NA company ThyssenKrupp		
ORDER NUMBER 000001005	TERRITORY 01	ENTRY ID 30BXT	CUSTOMER SIGNATURE		DATE
INSIDE SALES BRIAN TEDESCO			QUANTITY	ORDERED	SHIPPED
INSIDE SALES TELEPHONE (905) 632-9577	(905) 696-8100 37622		INVENTORY	54.19 LB	52.00
SHIP VIA	SHIPPING STATUS		BILLING	2.00 PC	2.00
COMPLETE X	PARTIAL	CANCEL	WAREHOUSE		
CUSTOMER COMMON/FRT-CCX	FCB DEST		PACKED WITH OTHER GOODS	UZ3800	
PREPARED	FREIGHT STATUS PPD		FINISHED GOODS LOCATION	WARN LABEL:1001	
			063496-4		

PART DESCRIPTION

061-T6 FLAT ALUMINUM SHEET, .040 X 48 X 144
 DART AEROSPACE, NO PROCESSING - 48" X 144" Mill
 Dimensions., Test Results Attn to: QA Department.
 SHEET MUST BE PACKAGED WELL TO PROTECT , FROM DAMAGE IN TRANSIT. CUSTOMER WILL
 REFUSE DELIVERY IF DAMAGED. MILL TEST , REPORTS MUST ACCOMPANY ALL SHIPMENTS

SPECIAL INSTRUCTIONS			
Shipping, do not place any packages or goods on top of our material."			
SCRAP	FILLED BY SC	PACKED BY	Q/A AUDIT
MAX SKID WEIGHT 100	LOADING INSTRUCTIONS HAND, CRANE, FORK, DOCK		MAXIMUM BUNDLE WEIGHT 200
PKGS	SKIDS	BOLTS	TUBES
CASES	CUSHIP	CTNS	FLAT
COILS			
INSPECTION RECORD			

TEST RESULTS

CERTIFICATE OF COMPLIANCE
 We hereby certify that mercury or any of its compounds are not used in the processing and distribution of our products.
 Our products we distribute are not hazardous in their received state. For MSDS sheets go to www.copperandbrass.com/msds
 1-800-244-233-5682. We hereby certify that the material above complies with the following specifications:

AMS 4027 ASTM-B209
 ROHS COMPLIANT

QUANTITY	UOM	VENDOR	VEND PO	HEAT/LOT	PCS	TAG NO	QUANTITY	UOM	VENDOR	VEND PO	HEAT/LOT	PCS
52.00	LB	CORUS	0CC1837	7124901								